

## WARRANTY AND SERVICE

### LIMITED WARRANTY

EVOLUTION INDUSTRIES warrants their pulleys to be free of defects in workmanship and material for one (1) year from the date of original purchase. The enclosed warranty registration card must be on file at EVOLUTION INDUSTRIES for the warranty to be in effect. If defects occur under warranty, the product will either be repaired or replaced to the original purchaser free of charge. EVOLUTION INDUSTRIES expressly reserves the right to repair or replace this product with new or refurbished parts. You must ship all defective merchandise to 765 PENARTH AVENUE, WALNUT, CA 91789 for warranty evaluation and repair or replacement.

NOTE: TO QUALIFY FOR THIS WARRANTY, THE WARRANTY REGISTRATION CARD MUST BE MAILED TO EVOLUTION INDUSTRIES WITHIN THIRTY (30) DAYS OF PURCHASE AND A QUALIFIED HARLEY DAVIDSON MECHANIC MUST INSTALL THE DRIVE.

THERE ARE NO WARRANTIES ON BELTS OR PRODUCTS USED FOR RACING

### EXCLUSIONS AND LIMITATIONS

This warranty does not cover:

Damage in transit, damage from accident, misuse, negligence, improper installation, lack of maintenance or improper operation. Also, damage caused by alteration of pulleys or other component parts, or repairs made by someone other than EVOLUTION INDUSTRIES or its authorized agents. Belt drive kits are intended for STOCK APPLICATIONS with safety devices including but not limited to shrouds and guards. The proper and safe use of a belt drive kit may require the replacement of the existing safety equipment and the installation of other safety equipment. All dealers of EVOLUTION INDUSTRIES belt drive kits will assist in selecting the appropriate safety equipment for a safe conversion. The use of any products manufactured by EVOLUTION INDUSTRIES on other than STOCK APPLICATIONS or without such safety devices will VOID this warranty and EVOLUTION INDUSTRIES will not be held responsible for any damages or injuries/fatalities which may occur from misuse of our products. EVOLUTION INDUSTRIES has designed this product only for use with OEM stock parts and not after-market parts. We, therefore, assume no liability for damage or injury/fatality to users when our products are installed on motorcycles that incorporate after-market frames, motors, transmissions, high torque starters or inner/outer primaries.

Only qualified mechanics should install belt drives. The belt drive components must be properly maintained. Failure to follow manufacturer's recommended maintenance schedule shall void this warranty.

### LEGAL RIGHTS AND LIMITATIONS OF LIABILITY

This limited warranty is issued in lieu of all expressed or implied warranties. There are no warranties other than the expressed limited warranty set forth in this document. No one is authorized to assume or undertake for EVOLUTION INDUSTRIES any other liability in connection with the sale or use of this product. EVOLUTION INDUSTRIES is not liable for incidental or consequential damage, commercial loss or any other loss or damages not specified in this warranty. No individual has the right to extend this warranty period nor can accept for or on behalf of EVOLUTION INDUSTRIES any obligation or liability in connection with the sale of this product.

EVOLUTION INDUSTRIES' sole obligation hereunder is the repair and/or replacement of the defective product.

This warranty is valid in the United States and only to the original purchaser and motorcycle registered owner.

**EVOLUTION INDUSTRIES, INC. 765 PENARTH AVENUE, WALNUT, CA 91789**

**[www.billetusa.com](http://www.billetusa.com)**

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**IF BELT IS NOT TRACKING PROPERLY**

1. Inner primary may have excessive chrome, paint or powder coating on mounting surfaces.
2. Inner primary is warped from excessive heat.
3. Motor to transmission is misaligned.
4. Worn motor or transmission bearing.
5. Bent frame.
6. Loose motor or transmission mounts.
7. Worn out pulleys if you were previously running a belt drive.
8. Belt installed backwards if reinstalling a belt. Put belt on the same way it was removed.
9. Engine not tightened properly.
10. Chrome, bent or worn transmission plate.

## **EVOLUTION INDUSTRIES**

765 Penarth Avenue, Walnut, CA 91789

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### **BELT DRIVE MAINTENANCE**

It is recommended that all bolts be checked for correct torque after the first 500 miles and, thereafter, every 2500 miles. Also, the belt should be checked for alignment as incorrect alignment will shorten belt life and could cause the belt to break.